## **3M**

# 512

# **Electrical Spring Connectors**

## **Data Sheet**







#### **Application**

Use a 512 connector to electrically connect two or more wire ends in a pigtail application and insulate the connection, or to insulate a single wire end.

#### Wire Range

AWG Range: Solid or stranded copper conductors only. No. 20 thru No. 8 (0,75 mm<sup>2</sup> thru 6,0 mm<sup>2</sup>).

#### Construction

Spring - Spring Steel, Corrosion Resistant Coating Insulator - Flame Retardant Nylon Color - Red

#### Weight

.006 lb. (2,7 gm)

#### **Engineering Specification**

Electrical Spring Connector (as manufactured by 3M, part No. 512) shall be capable of connecting wires within the range of No. 20 thru No. 8 solid or stranded copper conductors in a pigtail application. The connector shall be constructed of an active (live) spring and covered by a polypropylene insulator. The spring shall have a corrosion resistant coating. The connector shall be UL Listed as a pressure cable connector and be CSA Certified. The connectors shall be voltage rated 600 volts maximum, building wire,

1000 volts maximum signs, fixtures, and luminaires. The connector shall have a maximum operating temperature of 105°C.

#### **Regulatory Agencies**

UL Listed as a Pressure Cable Connector Tested per UL Standard 486C UL File No. E23438

**CSA Certified**-CSA Standard C22.2 No. 0, 188-M1983

CSA File No. LR15503

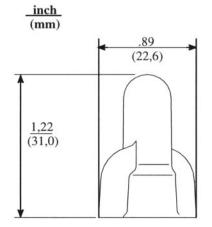
Operating Temperature: 105°C (221°F) Voltage Rating: 600 volts max. building wire 1000 volts max. signs and luminaires. Flammability Rating: C22.2 No. 0.6 V-2

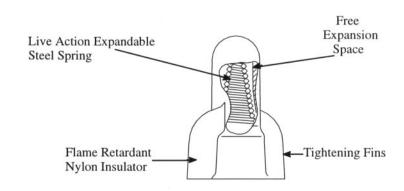
**Classified** in accordance with **IEC** (International Electrotechnical Commission) publications 685-1 and 685-2-4. UL-IEC file No. E95240.

Operating Temperature: 105°C (221°F) Voltage Rating: 600 volts max. building wire; 1000 volts max. signs and fixtures Flammability Rating: UL94 V-2

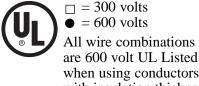
#### **Federal Specification W-S-610:**

"Commercial package only"			
Type	Class	Kind	Style
1	1	cu	G





# AWG Wire Combinations Copper to Copper Conductors



0000 with insulation thickness SOL OR STR 2 such as TW and THHN. 00000 00000 00000 UL Listed single wire terminations: No: 10, 12 and 14 AWG .... 000 00 18 00 00000 STR 00 000000 0 00000 5 All wire combinations 0000 6 are 600 volts 000 . . . . . .... 0 0 0 0 0 00 CSA Certified 18 SOL 00 **# 0 0 0 0 0** 00 00000 00000 0 00000 00000 0000 0000 0000 .... . . . . . . 000 .... 000 **0000** 0000 000 000 000 00 000 .... 0000 .... .... 000 .... 0000 .... .... 16 SOL **9** 0 0 0 000 **9000** . . . . . 0000 0000 00 0 000 000 00 00 00 00 00 How to read this chart:  $\oplus$   $\oplus$   $\Box$   $\Box$ **+++ + + + - - -**⊕ ⊕ ⊕ □ •••• ⊕ ⊕ □ . . . . . .... ⊕ ⊕ □ ⊕ ⊕ ⊕ □ . . . . . Example 1: **a b** . . . . 000 **# D** . . . . ⊕ ⊕ □ 3 000 000 00 000 0 1 No. 14 sol 00 00 00 + 6 No. 16 sol (7) .... .... .... .... .... .... . . . . . . 0 0 0 0 0 . . . . . . .... ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ □ 14 SOL **0000** 0000 000 . . . . ⊕ ⊕ □ 0 0 0 0 0 0000 000 000 0000 **9 0** 000 00 00 Example 2: . . . . . . . . . . . . . ⊕ ⊕ ⊕ □ .... .... ... 1 No. 12 sol 12 STR . . . . . ... 0 0 0 0 0 0 0 0 0 0 0 0 0 0 .... ⊕ ⊕ □ + 4 No. 12 str (5) . . . . 000 00 ⊕ □ 00 00 0 .... . . . . . .... .... .... ... .... .... 1 ... ⊕ ⊕ □ ⊕ ⊕ □ □ . . . . . . .  $\oplus$   $\oplus$   $\Box$   $\Box$ ⊕ ⊕ ⊕ □ ... SOL ... **#** D D **#** D D **0** 0 ⊕ ⊕ ⊕ ⊕ □ ⊕ □ ⊕ □ 00 ⊕ □ 10 STR .... .... • • • .... . . ... ⊕ ⊕ □ ⊕ ⊕ ⊕ ⊕ ⊕ □ . . . . . . ⊕ ⊕ □ 0 00 2 .... .... ... .... .... . . ⊕ ⊕ □ ... . 10 ⊕ ⊕ □ ⊕ ⊕ □ 00 00 SOL 2 3 ⊕ ⊕ . 00 0 STR 1 2 3 4 5 6 1 2 3 4 5 6 1 2 3 4 5 6 1 2 3 4 5 6 1 2 3 4 5 6 1 2 3 4 5 1 2 3 4 5 1 2 3 4 1 2 3 4 1 2 1 2 3

> 16 STR

SOL

18 STR

SOL OR STR

16 SOL 14 STR 12 STR

14 SOL 12 SOL 10 SOL

STR

10

#### **Installation Instructions**

#### **AWARNING**

Turn power off before installing or removing terminal. All electrical work should be done according to appropriate electrical codes.

- 1. Strip wire insulation to length specified in chart to the right, according to conductor size.
- 2. Firmly grasp wires, making sure insulation ends are even and tightly bundled. (wires may be twisted or untwisted). Slip connector over wire tips.
- 3. Turn connector onto wires in a clockwise direction until secure.
- 4. To remove, turn connector counter-clockwise.

Conductor Size	Strip Length	
20-16 AWG (0,75-1,5 mm²)	3/4" (19,0 mm)	
14-8 AWG (2,5-4,0 mm²)	5/8" (15,9 mm)	

### Metric Wire Combinations

## International Electrotechnical Commission



Rated Capacity: 2,0-16,0 mm<sup>2</sup> Voltage Rating: 600 volts maximum

Reusability: Reusable for same capacity or larger

Wire Type: Copper only

See installation instructions for conductor strip lengths.

I.E.C. Metric Wire Matrix:

Twist-on connecting devices for the combination of rigid (solid or stranded) and flexible conductors.

Conductor Size	Quantity
0.75 mm <sup>2</sup>	3-6
1,0 mm <sup>2</sup>	2-6
1,5 mm <sup>2</sup>	2-6
2,5 mm <sup>2</sup>	2-6
4,0 mm <sup>2</sup>	2-4
6,0 mm <sup>2</sup>	2

Only AWG combinations are UL Listed or CSA Certified.

3M is a trademark of 3M Company.



(VL) is a trademark of Underwriters Laboratories.



is a trademark of Canadian Standards Association.



is a trademark of International Electrotechnical Commission.

#### IMPORTANT NOTICE

Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use.

Warranty; Limited Remedy; Limited Liability. This product will be free from defects in material and manufacture as of the date of purchase. 3M MAKES NO OTHER WARRANTIES INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If this product is defective within the warranty period stated above, your exclusive remedy shall be, at 3M's option, to replace or repair the 3M product or refund the purchase price of the 3M product. Except where prohibited by law, 3M will not be liable for any loss or damage arising from this 3M product, whether direct, indirect, special, incidental or consequential regardless of the legal theory asserted.



**Electrical Products Division** 

6801 River Place Blvd. Austin, TX 78726-9000 www.3M.com/elpd